

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Work Order ID 59103

Wednesday, May 26, 2010 12:30:59 PM



Page 2

Item ID: D4035-041

Accept



Setup

Start

**Revision ID:****Item Name:** Lid Rib Assembly, Fwd (350 Basket)

Stop

**Start Date:** 5/26/2010 **Start Qty:** 2.00**Cust Item ID:****Required Date:** 5/31/2010 **Req'd Qty:** 2.00**Customer:****Reference:****Approvals:****Process Plan:** _____**Date:** _____**Tooling:** _____**Date:** _____

Run

Start

**QC:** _____**Date:** _____**SPC (Y/N):** _____**Date:** _____

Stop

**Sequence ID/
Work Center ID**

120



QC

Quality Control

**Operation
Description**

QC5- Inspect part completeness to step on W/O

**Set Up/
Run Hours**

0.00

Tool ID**Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

(2) PD 1000.03

130



Packaging

Packaging

Identify as per dwg & Stock Location: _____

Basket 41

0.00

Memo

0.00

M 10/06/03 (2)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/06/04 (2)

MF

10-6-24

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Picklist Print

Wednesday, May 26, 2010 12:31:04 PM

Page 1

Work Order ID: 59103



Parent Item: D4035-041



Parent Item Name: Lid Rib Assembly, Fwd (350 Basket)

Start Date: 5/26/2010

Required Date: 5/31/2010

Comments: IPP RevA: new issue DD 09.11.25 verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2327-3 		Manufactured	No			100	Each	19.0000	1	2		<i>5/10/06/03</i>	

Spacer Bushing

Location

WA 19

58406 19

M304TS0.750W.049

Purchased

No

Loc Qty

Loc Code

100 f 209.6588 1.75 3.684211

SAW 10-06-03

304 SQ Tube .75x.75x.049W

Location

MAT 209.6587789

113763 0

114323 33.2519289

114677 176.40685

MAT017 3.68448E-05

114298 3.6845E-05

3.6842

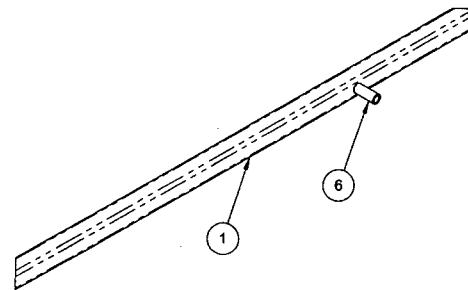
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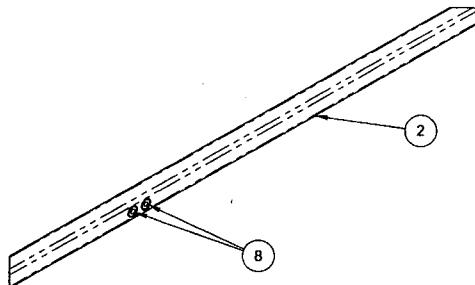
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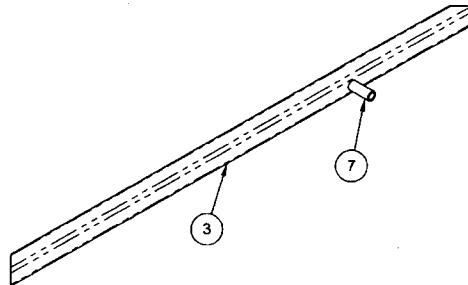
ITEM	QTY -041	QTY -043	QTY -045	QTY -047	P/N	DESCRIPTION
	X				D4035-041	LID RIB ASSY, FWD
		X			D4035-043	LID RIB ASSY, AFT
		X			D4035-045	LID RIB ASSY, FWD (LIGHT)
			X		D4035-047	LID RIB ASSY, AFT (LIGHT)
1	1				D4035-1	RIB
2		1			D4035-3	RIB
3			1		D4035-5	RIB
4				1	D4035-7	RIB
5				2	D4035-11	BUSHING
6	1				D2327-3	SPACER BUSHING
7			1		D2953-175	SPACER
8		2			D4021-9	BUSHING



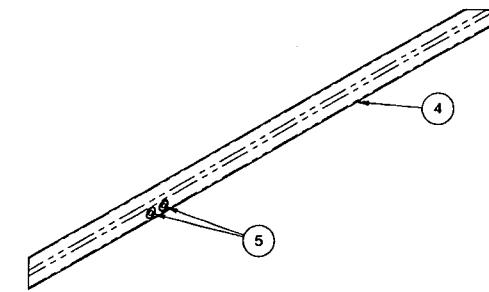
D4035-041 BASKET LID RIB ASSY, FWD



D4035-043 BASKET LID RIB ASSY, AFT



D4035-045 BASKET LID RIB ASSY, FWD (LIGHT)



D4035-047 BASKET LID RIB ASSY, AFT (LIGHT)

RELEASED
R 2010-03-12
AM

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 59103

BB-0-5-26

A	NEW ISSUE		JPH	10.03.04
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD		
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA		
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4035	SHEET 1 OF 5	
APPROVED	W	TITLE	SCALE	
DE APPR.		BASKET LID RIB ASSY	NTS	
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED OR PROVIDED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

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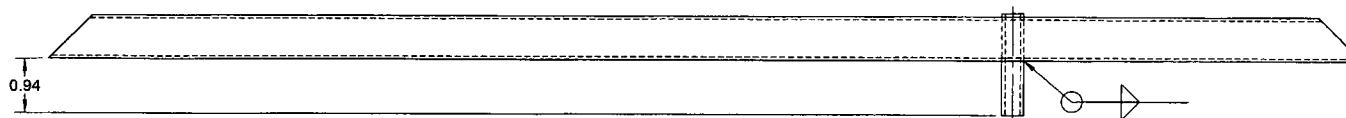
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8 7 6 5 4 3 2 1

D

D



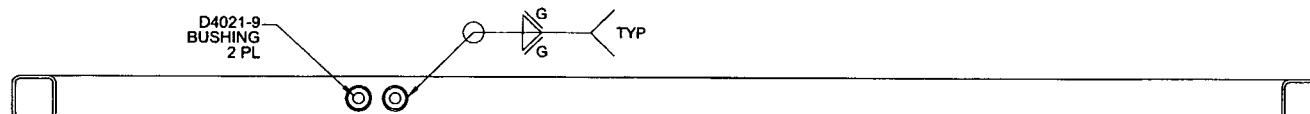
C

C

D4035-041 BASKET LID RIB ASSY, FWD

B

B

D4035-043 BASKET LID RIB ASSY, AFT

A

A

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.83 lbs
- 8) WELDING: PER DART QSI 004

W0 59103

8 7 6 5 4 3 2 1

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2010-03-12
MM

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DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A	DRAWING NO.	
MFG. APPR.	AP	REV. A	D4035
APPROVED	AP	SHEET 2 OF 5	TITLE
DE APPR.	AP	SCALE	BASKET LID RIB ASSY
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1

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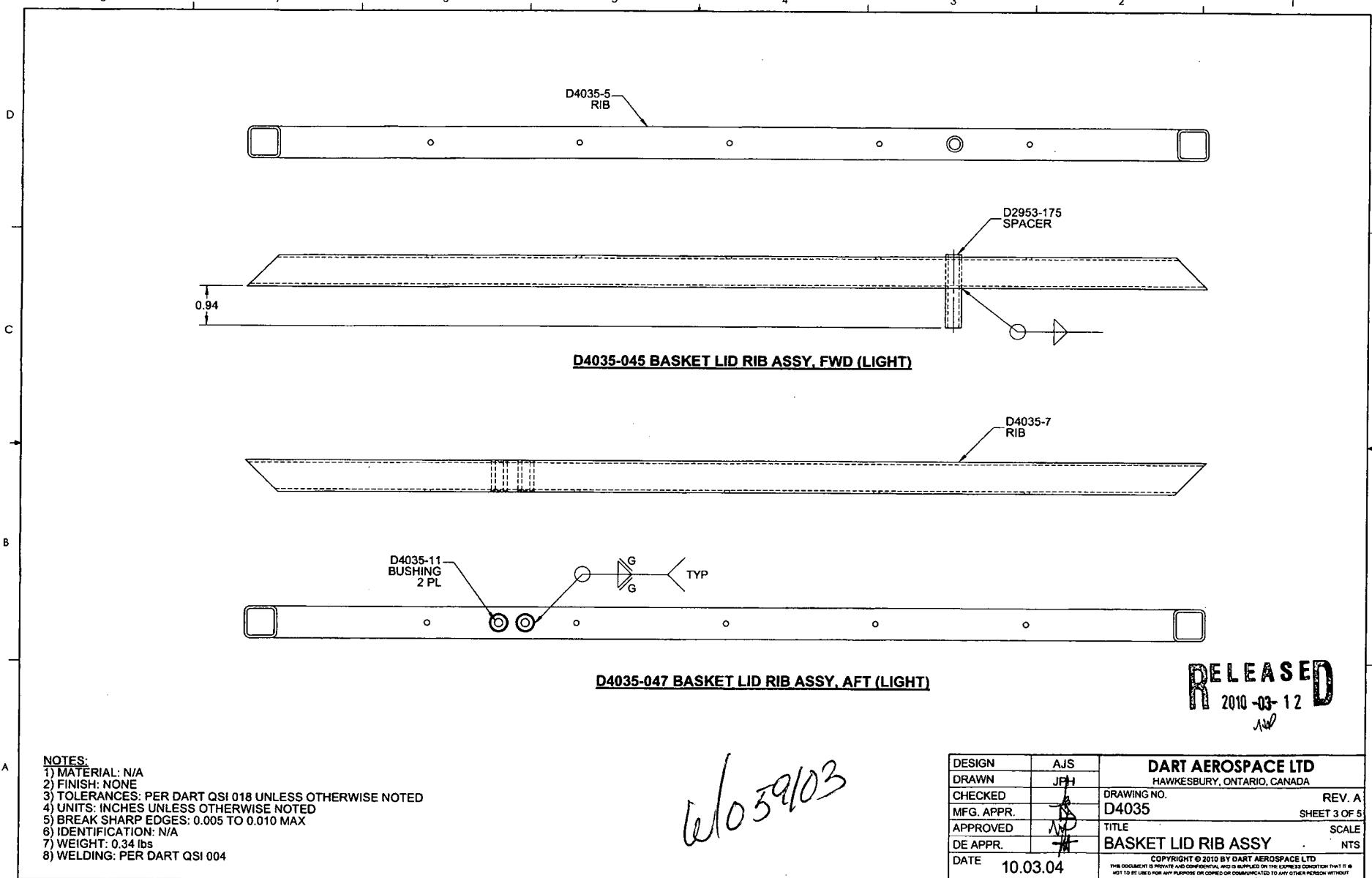
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MFG. APPR.	<i>2</i>	D4035
APPROVED	<i>2</i>	REV. A
DE APPR.	<i>2</i>	SHEET 3 OF 5
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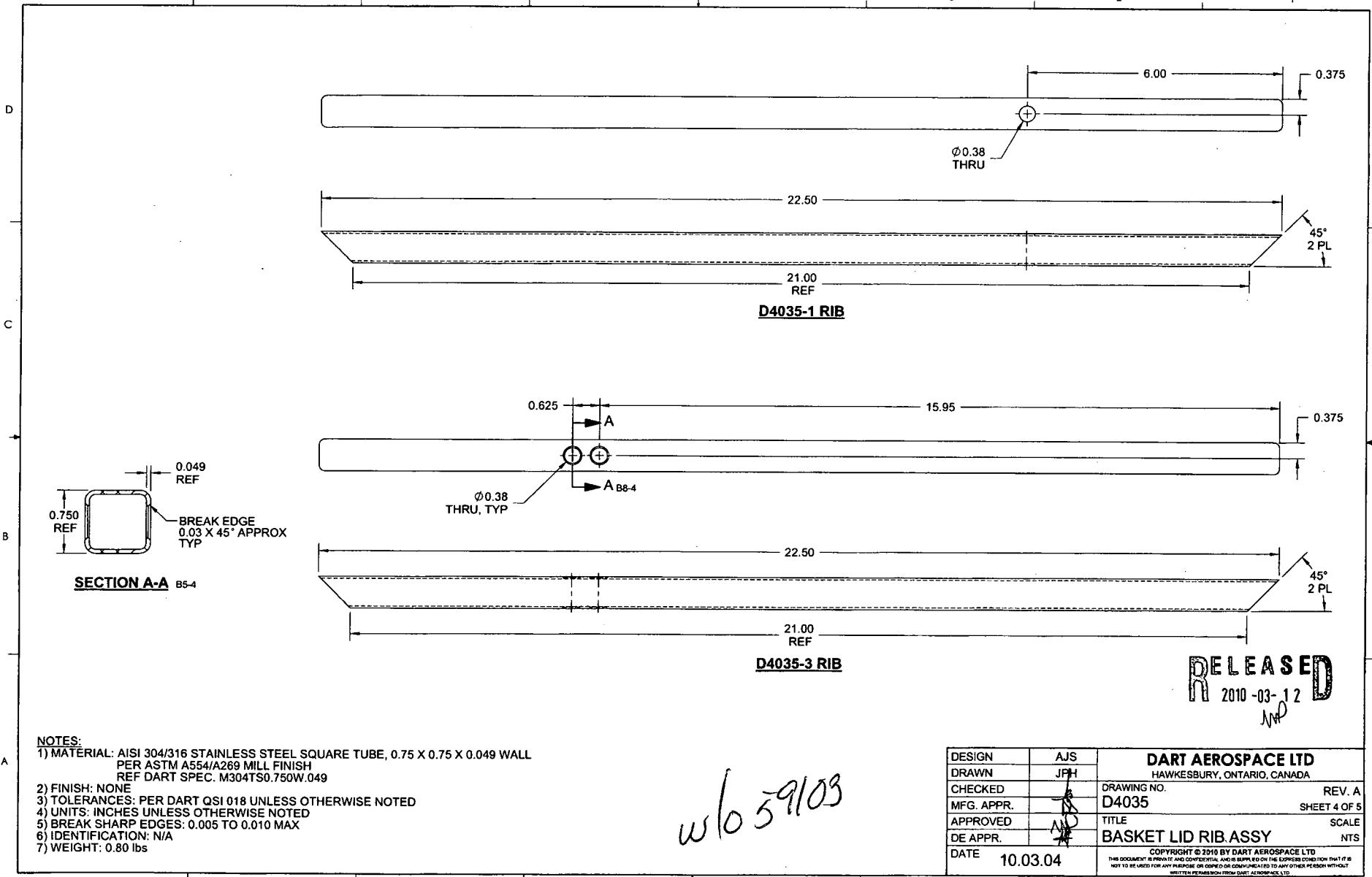
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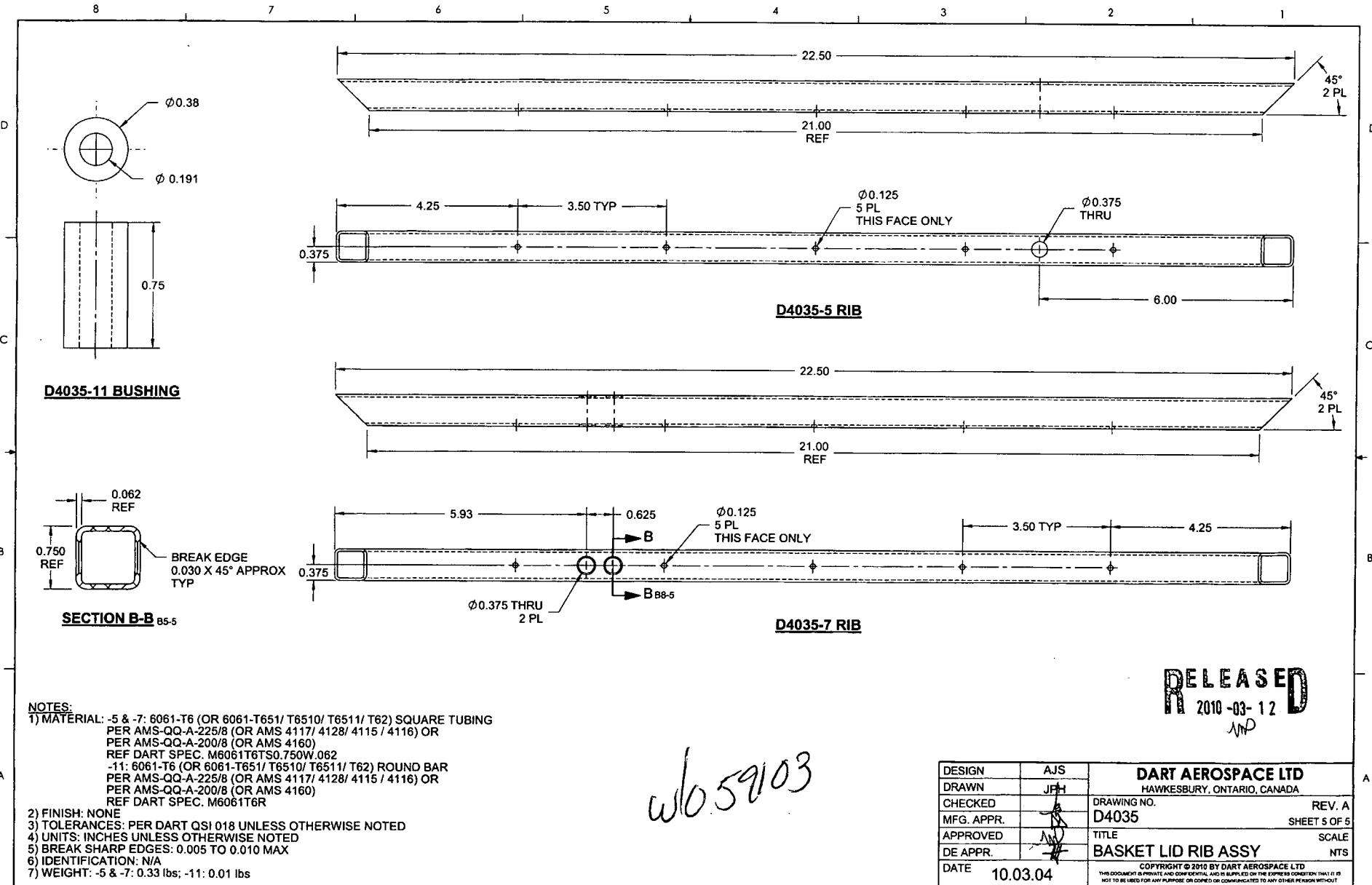
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